

Service Support Spirit

How to Modify system output definition signal—F2100 series

→ Problem: Modify system output definition signal;

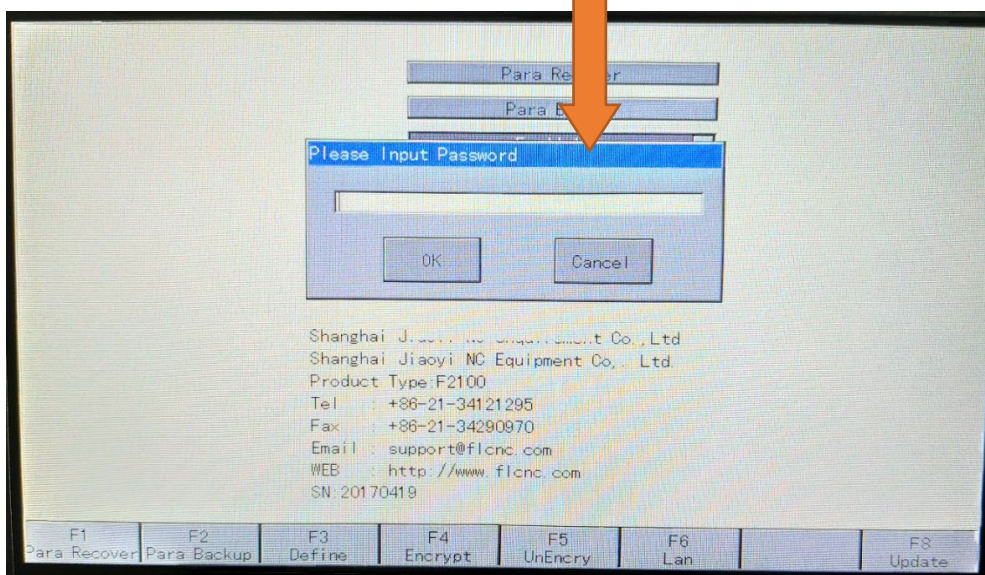
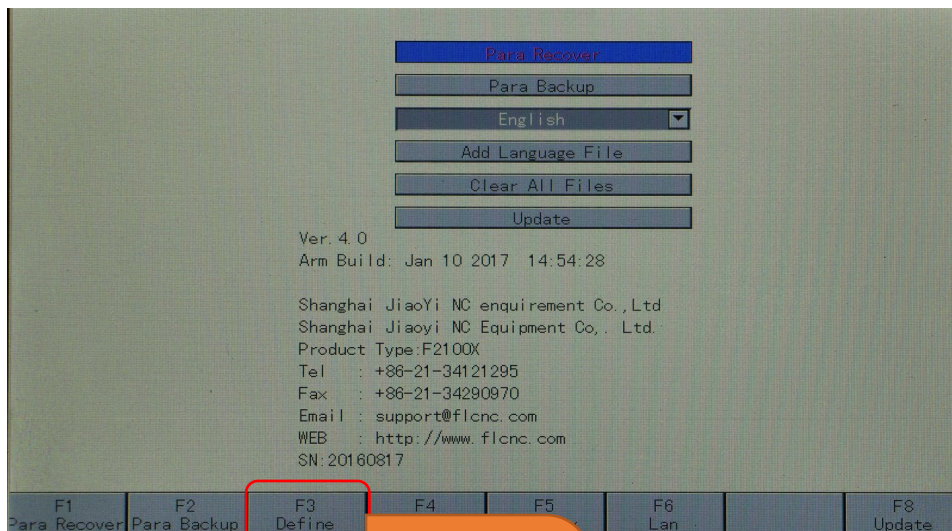
Solution overview: 1. CNC system parameter setting;

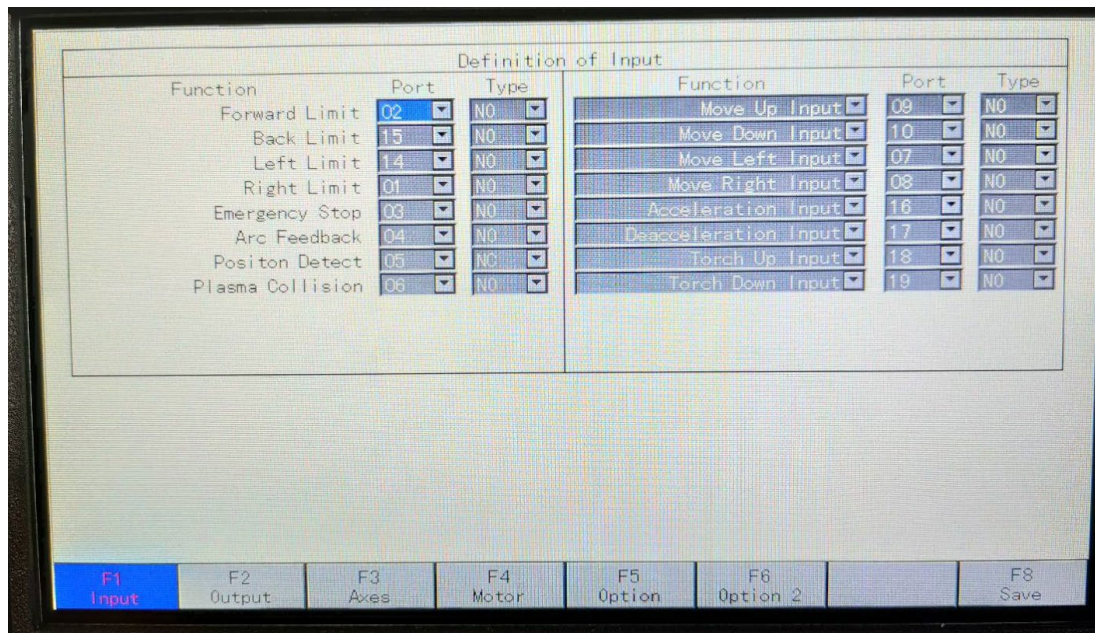
Problem analysis:

✳ 1. CNC system parameter setting;

Solution: Step 1- Main interface → Press F5 【Diagnose】 into Diagnose interface → Press F8

【System Definition】 into System Definition interface → Press F3 【Define】 into System parameter definition interface → then input key 【1396】 --then press enter as show pic2





Press F2 **Output** to go into the interface pic5, Press **↑** and **↓** **←** and **→** to select the **Parameter** and Press **ENTER** , change the Tipo RED Light to green. Press F8 **Save** .

