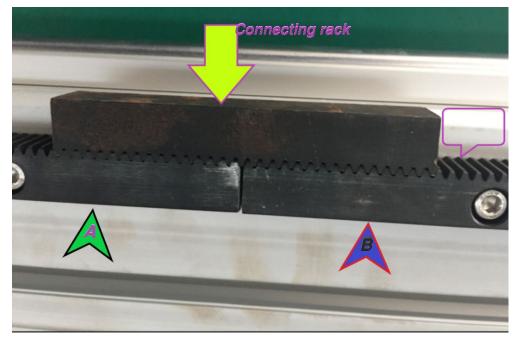
## How to adjust the position of the rack connection

Problem analysis:

✤ 1. Adjust the position of the rack connection, You need when you replace the rack;

Solution: Rack A and B are set-up like shown in Picture, find an additional rack as connection.

1.Release the nearest bolt on B rack.  $\square$   $\square$ 



2.Use clamps to tight the racks, like shown in picture  $\Box \Box \Box \Box$ 



3.Screw in the bolt on B rack, which was released in step 1.



4.Release the clamps.

5.Turn off the power supply and push the crossbeam slowly to check the gear-rack engagement.