How to change the system metric to inches-F2100

→ Problem : Change system metric to inch

Problem analysis:

Solution: Step 1- Main interface → Press F5 【Diagnose】 into Diagnose interface

→ Press F8 【System Definition】 into System Definition interface → Press F3 【Define】 into define

parameter interface \rightarrow then input key **[**1396**]** --then press enter.

	Para Recover Para Backup	
	Please Input Password 1396 0K Cancel	
	Shanghai J.a., no ongeroum.it Co., Ltd Shanghai Jiaoyi NC Equipment Co., Ltd. Product Type:F2100 Tel : +86-21-34121295 Fax : +86-21-34290970 Email : support@flenc.com WEB : http://www.flenc.com SN:20170419	
F1 F2 Para Recover Para Backup	F3 F4 F5 F6 Define Encrypt UnEncry Lan	F8 Update

Pic1

Then into Define interface as show picture 2;

Step 2: \rightarrow Press F5 [Option] into Option interface as show Pic3

Service Support Spirit

			D. CL. IVI				
	Function Forward Li Back Li Left Li Right L Emergency S Arc Feed Positon Der Plasma Collin	Port mit 02 * mit 15 * imit 14 * imit 01 * Stop 03 * oack 04 * tect 05 *	Definition Type NO * NO * NO * NO * NO * NO *	of Input Fu Ma Man Accel Deaccel Tor	unction Move Up Input ove Down Input ve Left Input re Right Input eration Input corch Up Input cch Down Input	Port 09 10 07 08 16 17 18 19	Type NO NO NO NO NO NO NO NO NO
F1 Input	F2 Output	F3 Axes	F4 Motor	F5 Option	F6 Option 2		F8 Save

Pic2

Press the arrow key (\downarrow) to Default Unit; \rightarrow Then press enter to select the inch; \rightarrow then press F8 to save the parameter;

Please restart the system after restoring factory settings.

Remote Controller Type Corridate Type: Li Coordinato Type Default Unit: Fitting Short Line Steel Angle Remember Forbidden F Save Input Angle as Steel Angle Use Crawl in Piercing No Plasma and Steal contact check Hold Preheat after cutting end	No Relative Relative Metric Yes No Yes No Yes No No No No No No	Step:1	
Restart after change	default unit		
F1 F2 F3 F4 Input Output Axes Moto	r Option	F6 Option 2	F8 Save

Pic3

Make Work Simple