How to change time and date—F2100S

→ Problem: Change time and date F2100S;

Problem analysis:

✤ 1. CNC system parameter setting;

Solution: Step 1- Main interface \rightarrow Press F4 **[**SETUP**]** into parameter interface as show pic1 \rightarrow Press the keyboard of the system panel. Then Input "GX1980", \rightarrow Into password interface and input password: 1928, As show pic2 \rightarrow then press enter Into DATE interface as show pic3.



Unique Solution

Service Support Spirit



Step 3: Press the keyboard of the system panel, Change the time and date, save and exit. Then time change complete.

YEAR 00010 MONTH 00001 DAY 00021 HOUR 00016 MIN 00002 SEC 00017 PARAMETER: 00000 < P < 09999 ESC SYSTEM SPEED FLAME PLASMA CONTROL SAVE

Pic3