How to do the FORMAT FILE in the CNC system

→ Problem : How to do the FORMAT FILE in the CNC system;

Problem analysis:

selection interface as below:

Make The Work Simple	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
CNC PARAMETER FORMAT FILES	$ \begin{array}{c} M \\ 1 \\ 2 \\ 3 \\ 4 \\ 7 \\ 7 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9$
TEL: +86-10-65 LANGUAGE FAX: +86-10-65790867 E-MAIL: sales@c WEBSITE: www.arcbro.com ADDRESS: Xinfang Industrial Park,No.218,ChaoYang District, Beijing 100024,China VER:3.0-1.5.2-FAT	Shift GNITION PREHEAT
ESC AUTO MANUAL EDIT SETUP DIAGNOSE LIBRARY MORE	Ft Y+ END GAS CUTOXY
ESC F1 F2 F3 F4 F5 F6 F7	
p 2- Press $[Y-]$ selection $[FORMAT FILE] \rightarrow Press$	↓

Step 3- Restart the system;