

How to modify the lead of the graphics in the system gallery— SDF2100S

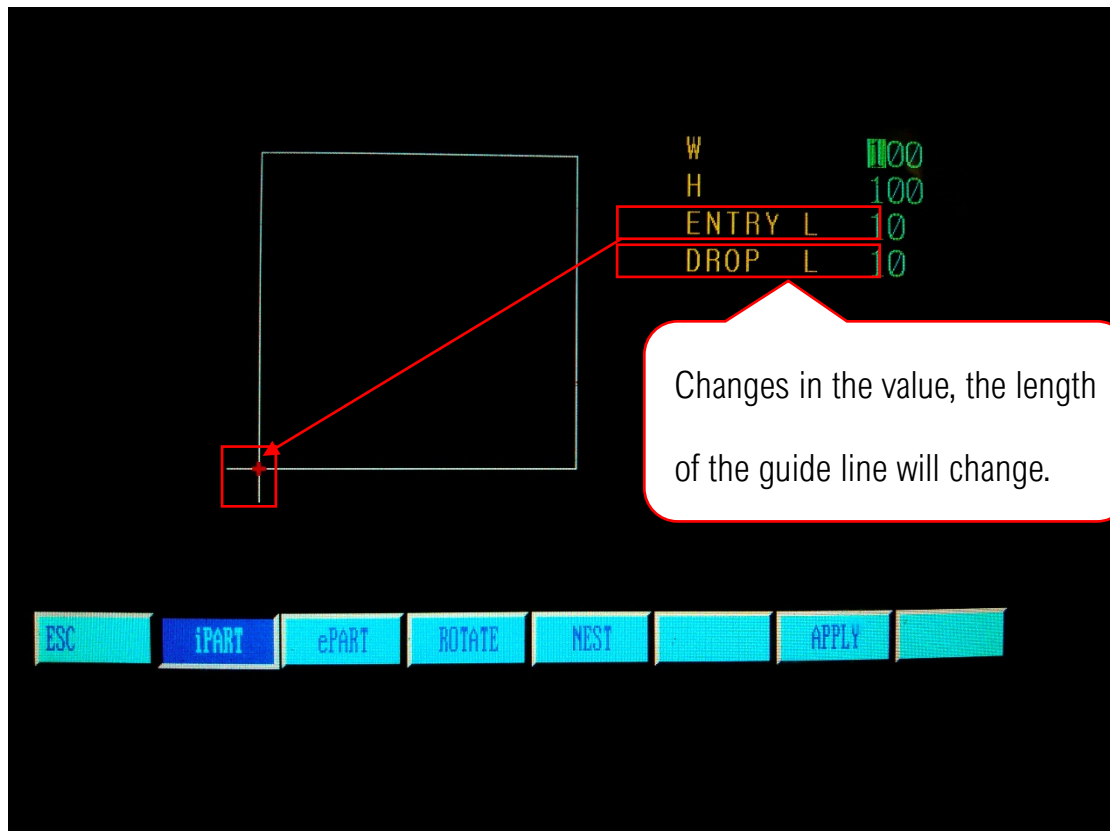
→ Problem: How to modify the lead of the graphics in the system gallery—SDF2100S;

Problem analysis:

✳ 1. Modify the lead of the graphics;

Solution: Step 1- Main interface → Press F6 **【LIBRARY】** into library interface→

Press the arrow keys on the system panel to select graphics --then press enter, as show pic→ Press the number keys on the system panel to modify the value--then press enter :



【ENTRY L】 : means guide length, in order to avoid the work piece been damaged at the begin of cutting, it need some distance to start cutting the work piece.

【DROP L】 : means exit length, in order to prevent injury to the work piece when complete the cutting, it need cutting more distance.