How to restore the system parameter-IPC100

→ Problem : How to restore the system parameter-X-PRO;

Solution: Step1:Main interface -> Press F5 【TOOLS】 into System information -> Press F3

【Setup】 into Password interface→then input key 【1396】 --then press enter as show pic3

TEL: +86-10-6579 E-MAIL: sales@are ADDRESS: Xinfang In	M RECOVERNMENT (1995) Cbro.com Industrial Park,No.218,Cf	ake The Work Sim, BRACK E MACHI FAX: +86-10 WEBSITE: with taoYang District, Beijin	Deb R DECE 0-65790867 ww.arcbro.com ng 100024.China	Abs X: 0.000 Y: 0.000 Rel X: 0.000 Y: 0.000 Close - +X Limit alarm Close - +X Limit alarm Close - +Y Limit alarm Close - VL limit alarm Close
Load File F 1	Cut Mode F 3	Manual Tools F4 F5	Prepare F 6	Exit F 8
System Information Company: HVI Version: Rev Support: HVI UsbKey ID: No User: Der MTN Version: MTN Build: MTN ID: MTN Time: MTN IO: MTN SN: DLL Version:	DCNC 7 8.3.51) Email:hydonc@126.com t Found! no			
Information F 1	Setup F 3	O Diagnosis Keyboard F 4 F 5	CNC Alignment F 6	Return F 8
		Pic2		

Service Support Spirit

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Step2:In CNC Parameter → Press F7 【Recovery】 into Restore Parameter interface as show in Pic5;

Select—The file in folder CNCBackup (This is the file set when the system leaves the factory, If you do not have this document please contact us in time);

NC Parameter								
Soft Lin	mit: Ounused OAct	ivate						
Pulse Ty	ype: ●Dir+Pulse OCW+	CCW		Limited Machine speed (mmpm):	50			
Servo Ala	arm: Olnused Olpen	O Close		Maximum Machine speed (mmpm):	10000			
X Lin	mit:○Unused ●Close	Open		Max Acceleration Rate (mG):	50			
Y Lin	mit:○Unused ◉Close	Open		Turning Time (ms):	10			
NumLo	ock: Number ODir	ection		Maximum Jog Speed (mmpm):	8000			
Touch Scre	een: O Unused O Act	ivate		Jog Acceleration Rate (mG): 15				
				Maximum Cutting Speed (mmpm): 4000				
Default Ur	nit: Netric			Run Acceleration Rate (mG):	15			
Auto F	Run: O Close O Act	ivate		Fast Deceleration Rate (mG):	30			
Transverse Width (s	nm): 2000			Smooth Coefficient:	Smooth Coefficient: 10			
Rail Length (r	nm): 4000			Speed Change Ratio (%): 0.03				
X Encoder Counts Per	mm: 1000			Low Jog Speed (mmpm):	500			
Y Encoder Counts Per	mm: 1000			Medium Jog Speed (mmpm):	2000			
X Backlash (m	mm): 0			High Jog Speed (mmpm):	6000			
Y Backlash (m				Idle Moving Speed:	6000			
Passwo	ord: 1396							
File Extensio	005: * ***** oper* o	- * duf						
Langua	age: Fralish	5,*•. uXI						
Toole Install	led: Gast Gast							
10010 1100011	rea. ⊠Fule ⊠Plasma	⊠Mark						
					Selec	tRecoverv		
					00100			
Setup	I/O	Offset	Code	I	Backup	Recovery	Sure	

Pic4

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Step3: Select Restore into next interface→Select 【YES】 Has a successful interface→Press F8

to save;

Note: Please restart the system after settings.



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If you do not have this document please contact us in time;

We will provide an original file, please put this file in the **CNCBackup J** of the D disk of the computer;

then follow the steps above

