How to set the KERF—F2100S

➔ Problem: Set kerf—F2100S,KERF also ensures the accuracy of parts;

Problem analysis:

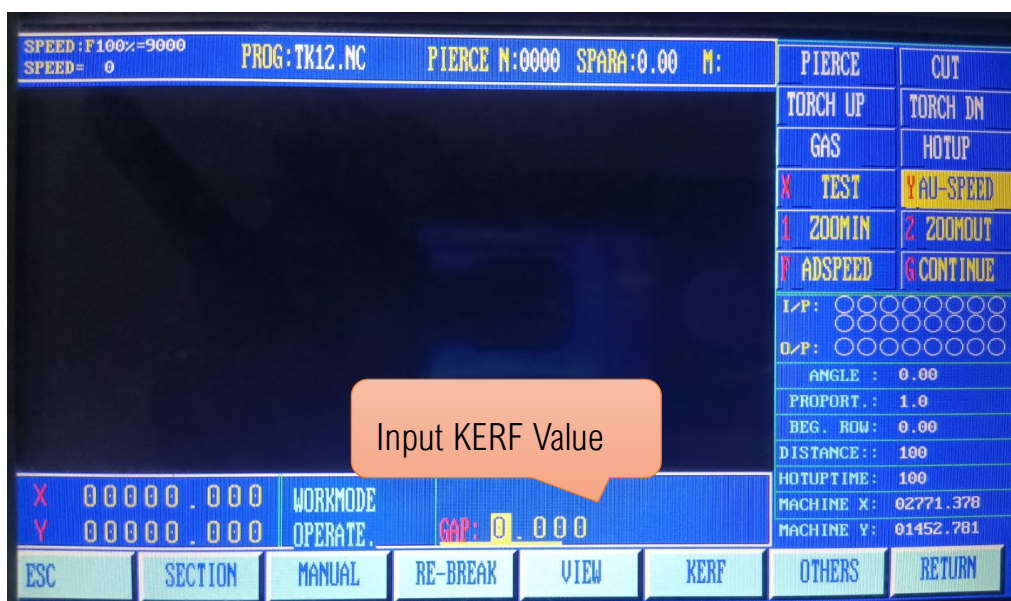❋ 1. CNC system parameter setting;

Solution：Step 1- Main interface →Press F1【AUTO】into AUTO interface as show pic-1

Pic1 the automatic interface

Step2: In the automatic interface, press F【KERF】, Into KERF Settings interface As shown pic2;

Pic2 KERF Settings interface

NOTE: KERF value: Plasma power supply manual generally has reference values.

Step3: Depending on your needs to set the size of the KERF, and then press the Enter key on the system keyboard.