→ Problem: THC does not have automatic adjustment function—Thunder-XPRO;

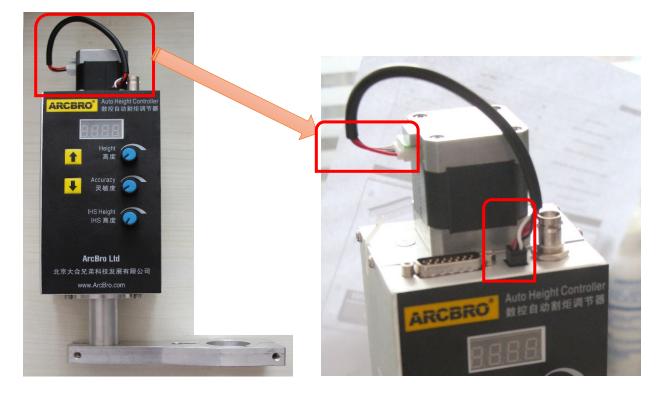
Solution overview: 1. The THC motor cable connection is loose;

- 2. THC motor is damaged;
- 3. THC board is damaged;
- 4. The system up/down signal is not output;

Problem analysis:

✤ 1. The THC motor cable connection is loose;

Solution: Check if the connector marked in red is loose; Please reconnect the two plugs. Please fix the plug with hot melt glue.

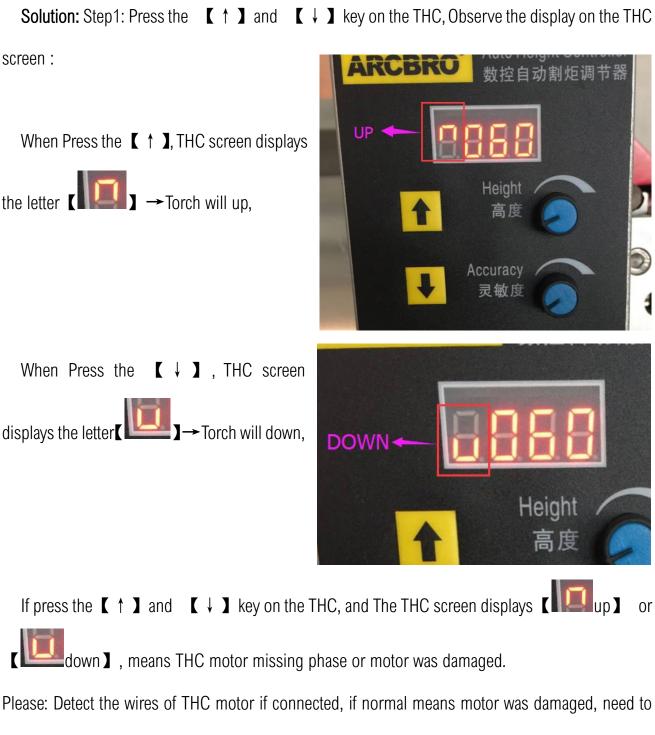


Problem analysis:

 \circledast 2. THC motor is damaged;

ake Work Simple

Service Support Spirit



replace the motor;

If press the 【 ↑ 】 and 【 ↓ 】 key on the THC, and The THC screen does not displays 【

Please: Need to replace the THC board;

Make Work Simple

Problem analysis:

✤ 4. The system up/down signal is not output;

Solution: Step1 Keep press $(S \uparrow J)$ and $(S \downarrow J)$ key on the system keyboard in the automatic

interface or manual interface,

The system output signal will show as photo, when the third circle is red means up, fourth circle is red means down.

SPEED : F006%=500 SPEED = 0 PROG : TX		000 SPARA:5.0 N: 014 UP indicator	PIERCE ARC ON TORCH UP TORCH DN X TEST Y AU-SPEED 1 200MIN 2 200MOUT
C) 15	UP Signal	Image: Property in the content of the conte
	ORKMODE Perate. Man Step Others	CORR H-SPED	HOTOFTHE: 100 HACHINE X: 02771.378 HACHINE Y: 01452.781 CLS CO- RETURN
Constant and the second s			
SPEED : F006%=500 SPEED = 0 PROG : TK	IZ.NC PIERCE N:0	000 SPARA:5.0 N: 016 Down indic	A LEST YAU-SPEED
	IZ.NC PIERCE N:0		TORCH DN Cator A LEST Y AU-SPEED 1 ZOOMIN 2 ZOOHOUT F ADSPEED G CONTINUE

WWW.ARCBRO.COM

Service Support Spirit

And meanwhile the motor plug at back of the system will output DC24V.

If the system screen displays normally, System motor plug has no DC24V output, Prove that the system is damaged. Need to replace the system.

If System motor plug have DC24V output, Prove that the system is working.

