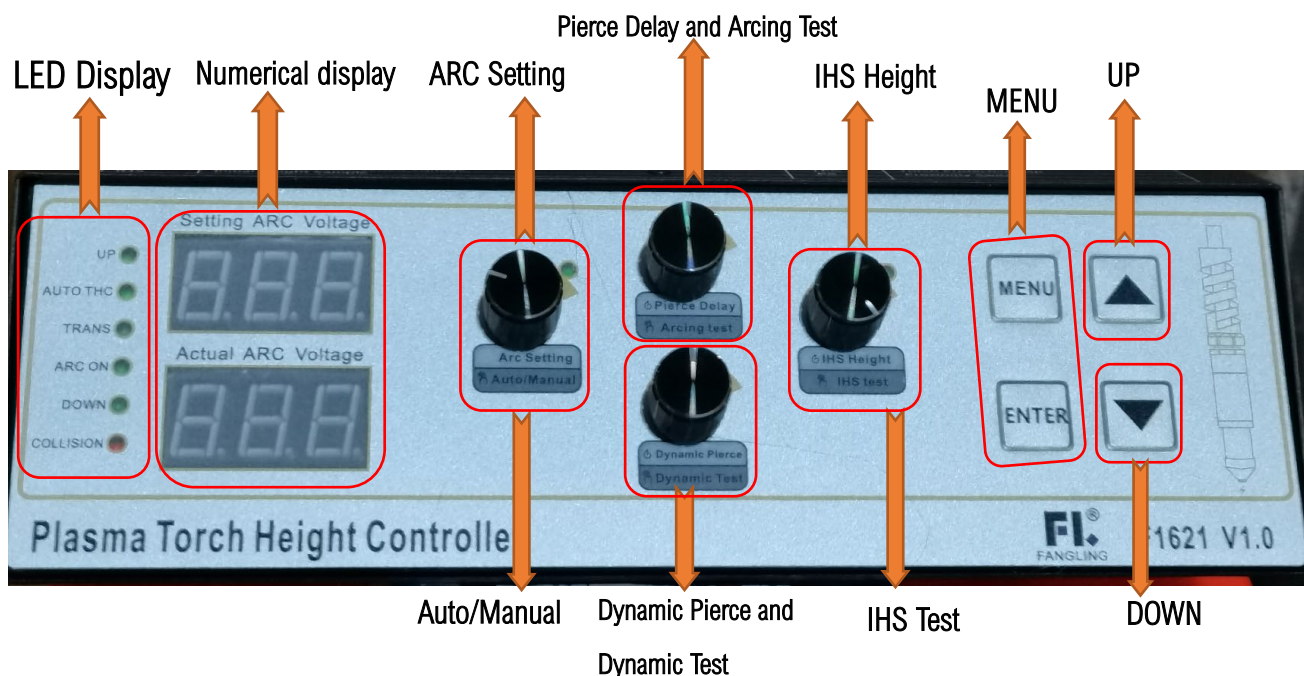


Operation panel button of explaining-F1621

Operation panel button of explaining:



【▲】 : Torch up button. Rising is earlier than declining.

【▼】 :Torch down button.

【MENU】 : It is also named as 【MENU】 . Menu function button of choosing, and different condition has different function.

【OK】 :It is also named as 【OK】 . After entering into menu, if this button has been pressed at the first time, the parameters are able to be modified, After modified, the parameter will be confirmed when the button is pressed at the second time.

【+】 : when parameter is switching, the button can increase the parameter number progressively. When parameter is amending, the button can increase the parameter value.

【-】 : when parameter is switching, the button can decrease the parameter number progressively. When parameter is amending, the button can decrease the parameter value.

【AUTO】 : it is also named as 【AUTO】 , it is used for switching the condition which allow auto height control. Whenever the button has pressed, the light above the button can change condition. If the light is lighted, THC can start auto height control during torch is working. If the light is gone out, auto height control will stop work. The light is lighted when THC is start.

【ARCON TEST】 : it is also named as 【ARCON TEST】 . During torch do not work and menu operation do not use, plasma can start arc(arc start relay is closed) when button has been

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pressed, and it can stop start arc(arc relay is opened) when button has been loosened. If arc start button of testing is loosened, torch will lift up an height which named torch accomplishment height of putting the spear.

【IHS TEST】: it is also named as **【IHS TEST】** . IHS button of testing. During torch do not work and menu operation do not use, if the button is pressed first, THC will start IHS until down is accomplished. If the button is pressed again during down is working, or **【▲】** is pressed, down will stop work. The light above the button is lighted during IHS test. If IHS test finish, the light will go out.