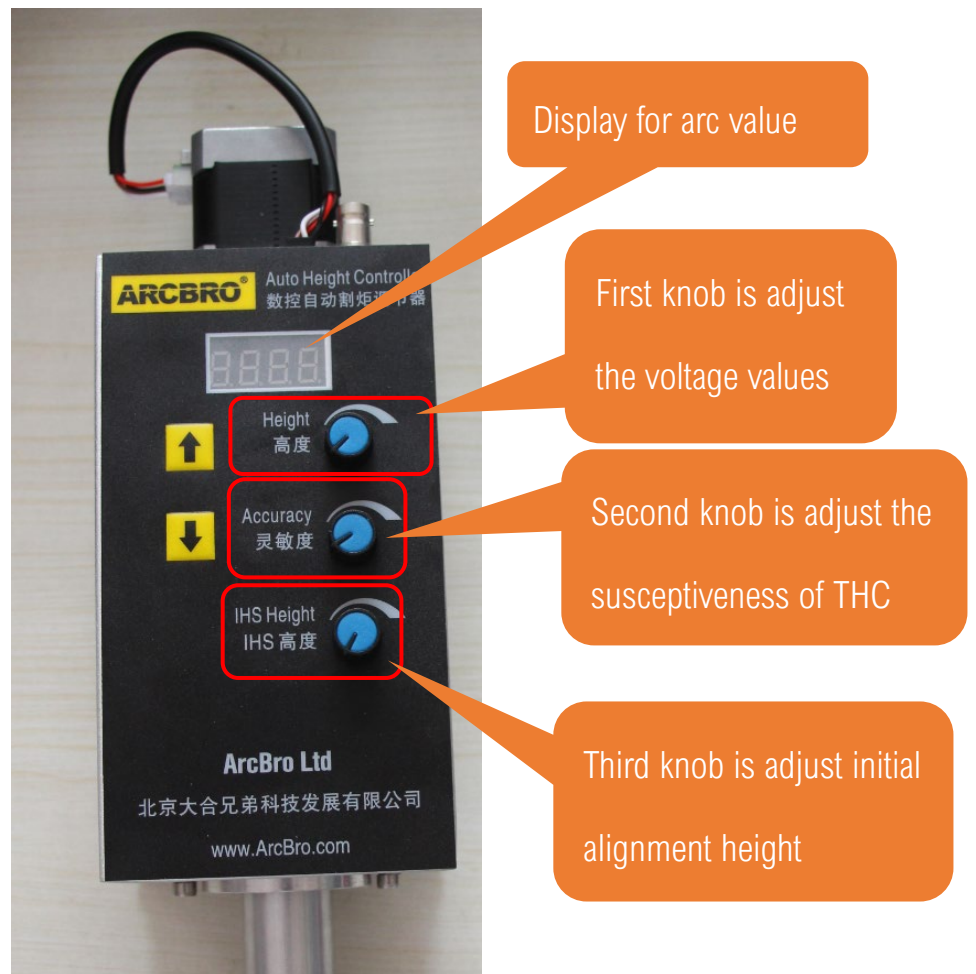


SDF 30A THC knob instructions



→ THC knob instruction:

- ✳️ **【Height】** adjust the First knob, slight change the arc value and the height between torch and metal. Too low arc value can lead to shivering or broken arc. Too high arc value can the cutting quality or Cutting continuously
- ✳️ **【Accuracy】** adjust the second knob to far left: it means the susceptiveness of THC is best; if try cutting process, found that the sensitivity is too higher, may be appropriately adjusted again, Too much sensitivity leads to tremors;
- ✳️ **【IHS Height】** adjust the third knob to IHS Height (initial height) between torch and metal.